

Date: Tuesday, 4/17/2007 3:56:23 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: QUICK RELEASE FASTENER
Job Number	: 31924		
Estimate Number	: 10131		
P.O. Number	: <i>N/A</i>	Part Number	: D2372
This Issue	: 4/17/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2372 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 29147	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 5/10/2007 Qty: 20 Um: Each
Checked & Approved By	: <i>[Signature]</i> 01.04.18		
Comment	: Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3584**C 207/04/19**(20)*

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black

2.0	D2372	Quick Release
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)  
 QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

*Pc 7/4/26**(20)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2372

*207/04/30**(20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*EP 07/05/01**(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PD Date: 01/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 31924

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

4/17/07

Job Completion



U 070502

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

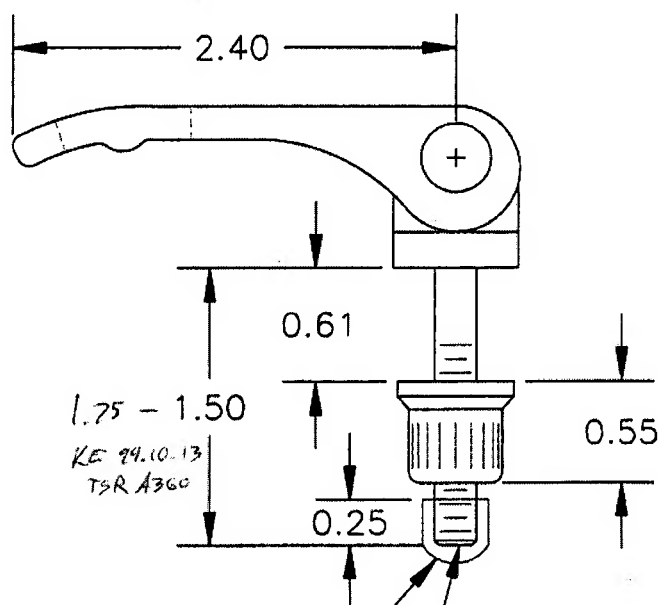
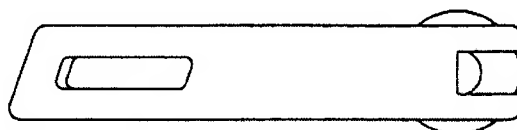
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BoW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2372	REV. A SHEET 1 OF 1
DATE 95:02:24	TITLE QUICK RELEASE		SCALE

RELEASED  
96 06 10



OPTIONAL { PLASTI-DIP END  
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31924



\*\*\* S A L E S    R E C E I P T \*\*\*

SOLD TO : LINDA LACELLE DART AEROSPACE  
 ADDRESS : 1270 ABERDEEN STREET  
 CITY : HAWKSBURY, ON  
 POSTAL CODE : K6A 1K7

DATE : Apr-25-2007  
 INVOICE # : KA168730  
 HOME PHONE : (613) 632-9577  
 STN: 02 WORK PHONE : (613) -

Stock #	DESCRIPTION	QTY	PRICE	EXT. PRICE
PO NUMBER P00003584				
21 BICYCLES		20	4.20	84.00

CUSTOMER

KUNSTADT SPORTS  
 462 HAZELDEAN RD KANATA ON

ID: A4065256  
 STORE: 4065256

SLIP #: 7425  
 ENPL #: 000209

SALE

\$89.04

SIGNATURE X

VISA \*\*\*\*\*0448

SEQ 232001001013 AUTH 073358 ISO -001

APPROVED

DATE Apr 25 2007

TIME 12:38 pm

*2007/04/30*

TOTAL UNITS: 20

VISA	:	89.04	
SUBTOTAL	:	84.00	
GST	:	5.04	
PST	:	Exempt	
TOTAL	:	89.04	

SERVED BY : NICK 12:45 pm

START BIKE SEASON EARLY, SUPPORT GLOBAL WARMING!

SM-136 ↓RB KUNSTADT SPORTS  
 462 HAZELDEAN ROAD  
 KANATA, ONT. K2L 1V3  
 TEL # (613) 831-2059  
 GST#: 135809325

\*\*\*\*\*  
 \* IN-STORE CREDIT/EXCHANGE \*  
 \* WITHIN 20 DAYS WITH RECEIPT \*  
 \* FINAL SALE ON DISCOUNTED ITEMS \*  
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